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29 July 1997

Committee D16 on Engine Coolants Subcommittee D16.02 on Oxygenated Aromatics

Research Report D16-1021

Interlaboratory Study to Establish Precision Statements for ASTM D6142, Standard Test Method for Analysis of Phenol by Capillary Gas Chromatography

> ASTM International 100 Barr Harbor Drive West Conshohocken, PA 19428-2959

COMMITTEE D16 ON AROMATIC HYDROCARBONS AND RELATED CHEMICALS

RR: D16:

Interlaboratory Study for the Analysis of Phenol by Capillary Gas Chromatography (ASTM D6142)

Introduction: This study was performed in order to establish an ASTM Test Method for the analysis of phenol by capillary gas chromatography (in contrast to the packed column method, D4961). The method uses an internal standard to measure the level of impurities (mg/kg) commonly found in phenol.

Test Method: Included is a copy of the original information and draft test method sent to participating laboratories.

Participating Laboratories:

Mr. Jim HaneyMr. J. Frank TateDow Chemical Co.Aristech Chemical Co.2301 N. Branzosport Blvd.,P. O. Box 127 Mr. Jim Haney Bldg. OC-301 Freeport, TX 77541-3257

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Mr. S. R. Norlin Shell Chemical Co. P. O. Box 100 Deer Park, TX 77536

Mr. Scott Keenan Allied Corp., Frankford Plant Margaret & Bermuda Sts. Philadelphia, PA 19137

Mr. J. Frank Tate Ironton, OH 45638

Ms. Bobbie Patterson Texaco 1401 S. Douglas Rd. El Dorado, KS 67042

Mr. Blair Jones Schenectady International Inc. 2750 Balltown Rd. Schenectady, NY 12309

Data and Summary: Included are the calculated values from each laboratory and the statistics using E691 software.

Submitted by,

J. Fronk Tate

J. Frank Tate Aristech Chemical Co. July, 1997

I am sending 3 phenol samples to you under separate cover as we have discussed. These samples are for ASTM D16.0C.01 Interlaboratory Study ("round-robin") for the capillary GC analysis of phenol. For each sample, please observe the following protocol:

- 1. Do not exceed 55-60°C when melting the sample.
- 2. For each analysis, do the complete sample preparation steps (rather than injecting the same preparation several times).
- 3. For each sample, do at least 3 analyses in the shortest pratical time period. Different samples may be run on different days, but ASTM desires that any one sample be replicated as closely together as possible.
- 4. Please fill out the Instrument Parameters sheet as completely as possible.
- 5. Fill out the Data Sheet to the nearest 0.1 ppm for statistical purposes.
- Please return both sheets, all chromatograms, and all <u>raw data</u> (including peak areas or heights) to me at the address indicated below.

If you can complete the analyses and return the data to me within 2 weeks of receipt of the samples, it will be greatly appreciated. That may give us enough time to present the statistical findings at the June 21 meeting of D16.0C in Indianapolis.

Dear